

Ship ASAP! 27/06

Work Order ID 66660



Page 1

Wednesday, February 23, 2011 1:12:28 PM

Item ID: D130-701-041

Accept



Setup Start



Revision ID: 1

Stop



Item Name: Heli-Utility-Basket

Start Date: 2/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/4/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: CL

Date: 11/02/23 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D130-701

C

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels per PPP D130-701-041 CH0003

ack 8 ul 6/27

CL 11-6-15

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

JB 11/06/15

120

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg IIN-D130-701

ES 11/06/27 (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

**Work Order ID 66660**

Page 2

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Item ID: D130-701-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket

Start Date: 2/23/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 3/4/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130 QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

S Wlog/27



140 Pick Kit

0.00



Packaging

Memo

0.00

Packaging

P. Unger 11/8/27

150 QC4- 100% Inspect kits for completeness

0.00



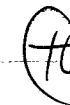
QC

Memo

0.00

Quality Control

S Wlog/27



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**Work Order ID 66660**

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Page 3

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Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Utility-Basket

Start Date: 2/23/2011 Start Qty: 1.00

Cust Item ID:

Required Date: 3/4/2011 Req'd Qty: 1.00

Customer:



Reference:

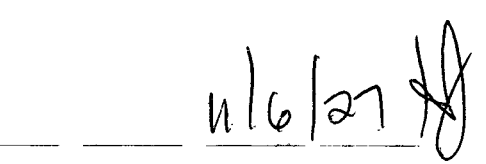
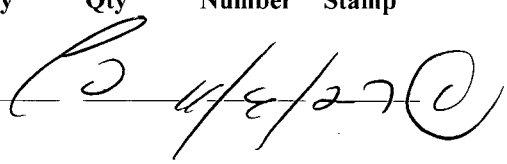
Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	Packaging	0.00							
Packaging	<b>Memo</b>	0.00							
Packaging	Identify and pack for shipping as per PPP D130-701-041 Location: _____ PPP Rev: _____								
170 	QC21- Final Inspection - Work Order Release	0.00							
QC	<b>Memo</b>	0.00							
Quality Control									



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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NOTE: Date & initial all entries

# Picklist Print

Wednesday, February 23, 2011 1:12:22 PM

Page 1

Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Multi-Utility-Basket



Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 02.12.04 New issue KJ/RF  
IPP Rev:B 07-06-28 As per Rev B JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2512 		Manufactured	No			110	Each	0.0000	1	1			
Basket Lid 205/350						B69835 (12)						EB 11/06/27	
D3172-041 		Manufactured	No			110	Each	0.0000	1	1			
Basket Base Assembly						B69860 (K)						EB 11/06/27	
D2022-101 		Manufactured	No			110	Each	47.0000	2	2			
Spacer												MA 11/06/27	

Location	Loc Qty	Loc Code
ST504	47	
50746	23	
52325	10	
63318	14	

D2022-101 		Manufactured	No			110	Each	47.0000	2	2			
Spacer												69532 g B 11/06/15	

Location	Loc Qty	Loc Code
ST504	47	
50746	23	
52325	10	
63318	14	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

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Page 2

Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket

Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

D2258-220

Manufactured No

110 Each

12.0000

1

1



Placard

Location

Loc Qty

Loc Code

ST505

12

41266

12

D2332-041

Manufactured No

110 Each

9.0000

1

1



Lid Prop Assembly 6.69" long

Location

Loc Qty

Loc Code

ST512

9

39332

1

62950

8

D2530

Manufactured No

110 Each

5.0000

1

1



Handle Weldment

Location

Loc Qty

Loc Code

ST506

5

40211

1

65094

4

D2535

Manufactured No

110 Each

37.0000

2

2



Spring

Location

Loc Qty

Loc Code

ST504

37

64280

37

JB

41266  
69600 JB

69907 JB

66764 JB 11/06/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket

Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No

110 Each

37.0000

2

2



Bushing



66972 JB E

Location

Loc Qty

Loc Code

ST504

37

64064

7

65077

30

D2931 Manufactured No

110 Each

720.0000

2

2



Bumper



JB E

Location

Loc Qty

Loc Code

ST504

720

46064

720

AN3-16A Purchased No

110 Each

88.0000

2

2



Bolt



46064 JB E

Location

Loc Qty

Loc Code

ST352

88

114752

38

116419

50

AN4-7A Purchased No

110 Each

86.0000

2

2



Bolt



116419 JB 11/06/15

Location

Loc Qty

Loc Code

ST356

86

113226

40

115373

46

115373

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, February 23, 2011 1:12:23 PM

Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket

Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-22A Purchased No 110 Each 193.0000 1 1 ✓ JB

Location	Loc Qty	Loc Code
ST359	193	
111965	2	
114523	41	
114784	100	114784
116419	50	

AN4-24A Purchased No 110 Each 21.0000 1 1 ✓ JB

Location	Loc Qty	Loc Code
ST359	20	
115835	20	115835
ST360	1	
112641	1	

AN5-17A Purchased No 110 Each 112.0000 4 4 ✓ JB 11/06/15

Location	Loc Qty	Loc Code
ST339	112	
116003	12	
116590	100	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, February 23, 2011 1:12:23 PM

Page 5

Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket

Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased

No

110

Each

30.0000

2

2

✓



Washer



117460

JB

✓

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

AN960JD416L NAS1149D0416J Purchased

No

110

Each

110.0000

2

2

✓



Washer



116513

JB

✓

Location

Loc Qty

Loc Code

ST346

110

110153

110

AN960JD516 NAS1149D0563J Purchased

No

110

Each

34.0000

4

4

✓



Washer



117291

JB

✓

Location

Loc Qty

Loc Code

ST

34

103694

18

107534

12

109287

4

AN960JD8 NAS1149DN832J Purchased

No

110

Each

10.0000

2

2

✓



Washer



117316

JB

11/06/15

Location

Loc Qty

Loc Code

ST347

10

105059

10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Wednesday, February 23, 2011 1:12:24 PM

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Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket

Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

AN970-4  
Washer

Purchased No

110 Each

163.0000 4

4

✓



117317 JB

Location

Loc Qty

Loc Code

ST344

63

115936

63

ST349

100

116900

100

MS21042L3

Purchased No

110 Each

2,704.000 2

2

✓



JB

Nut

Location

Loc Qty

Loc Code

ST300

2704

110844

4

114784

9

115835

191

116391

900

116540

800

116549

800

116549

MS21042L4

Purchased No

110 Each

5,158.000 4

4

✓



117441 JB 11/06/12

Nut

Location

Loc Qty

Loc Code

ST300

5158

1123143

2

115589

10

115621

20

116188

3126

116823

2000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Wednesday, February 23, 2011 1:12:24 PM

Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket

Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

110

Each

1,030.000

4

4

✓



Nut

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

1004

115594

308

116105

496

116548

200

116105

JB

MS20600-AD4W3

Purchased

No

110

Each

1,321.000

2

2

✓



Cherry Rivets

Location

Loc Qty

Loc Code

ST321

1321

107939

752

111636

569

117601

JB

D3173-041

Manufactured

No

140

Each

5.0000

2

2

✓



Beam Assembly

Location

Loc Qty

Loc Code

ST518

5

52896

1

53176

4

52896 x 1  
53176 x 1

JB

D3177-041

Manufactured

No

140

Each

2.0000

1

1



Bracket

Location

Loc Qty

Loc Code

st200

2

52894

2

52894

JB 11/06/15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket

Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

D3177-043

Manufactured No

140 Each

2.0000

1

1

✓

Bracket

Location

Loc Qty

Loc Code

st200

2

52895

2

140 Each

3.0000

1

1

52895

D3180-041

Manufactured No

Strut Assembly

Location

Loc Qty

Loc Code

ST271

3

52684

1

59683

2

140 Each

34.0000

1

1

59683

D3181-1

Manufactured No

Bushing

Location

Loc Qty

Loc Code

ST042

34

18770

34

140 Each

86.0000

1

1

18770

AN4-7A

Purchased No

Bolt

Location

Loc Qty

Loc Code

ST356

86

113226

40

115373

46

115373

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, February 23, 2011 1:12:24 PM

Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket

Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

AN4-12A

Purchased

No

140

Each

258.0000

2

2

Bolt

Location

Loc Qty

Loc Code

ST357

258

112314

58

115371

40

115422

160

AN5-10A

Purchased

No

140

Each

200.0000

4

4

Bolt

Location

Loc Qty

Loc Code

ST337

200

115589

50

115700

50

116704

50

116924

50

AN5-23A

Purchased

No

140

Each

42.0000

2

2

Bolt

Location

Loc Qty

Loc Code

ST339

42

113121

20

113288

20

19278

2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Wednesday, February 23, 2011 1:12:25 PM

Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket



Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased

No

140

Each

30.0000

5

5



Washer



117460 JB

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

AN960JD516 NAS1149D0563J Purchased

No

140

Each

34.0000

12

12



Washer



117291 JB

Location

Loc Qty

Loc Code

ST

34

103694

18

107534

12

109287

4

MS21042L4 Purchased

No

140

Each

5,158.000

3

3



Nut



117441 JB 11/06/15

Location

Loc Qty

Loc Code

ST300

5158

1123143

2

115589

10

115621

20

116188

3126

116823

2000

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 66660

Parent Item: D130-701-041

Parent Item Name: Heli-Utility-Basket



Start Date: 2/23/2011

Required Date: 3/4/2011

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

140

Each

1,030.000

6

6

✓



Nut



JB 11/06/15

Location

Loc Qty

Loc Code

ST139

26

114813

26

ST300

1004

115594

308

116105

496

116548

200

116105

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

## REFERENCE ONLY

## 4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D130-701-041 (LH installation)	120 lb 54 kg	- 47.4 in - 1.20 m	- 5688 in-lb - 64.8 m-k-g	133.9 in 3.40 m	16068 in-lb 183.6 m-k-g
D130-701-041 (RH installation)	120 lb 54 kg	+ 47.4 in + 1.20 m	+ 5688 in-lb + 64.8 m-k-g	133.9 in 3.40 m	16068 in-lb 183.6 m-k-g
2 x D130-701-041 (LH and RH installation)	224 lb 102 kg	0.0 in 0.00 m	0 in-lb 0.0 m-k-g	133.9 in 3.40 m	29994 m-k-g 346.8 m-k-g
D130-701-043 (LH installation)	130 lb 59 kg	- 47.4 in - 1.20 m	- 6162 in-lb - 70.8 m-k-g	133.9 in 3.40 m	17407 in-lb 200.6 m-k-g
D130-701-043 (RH installation)	130 lb 59 kg	+ 47.4 in + 1.20 m	+ 6162 in-lb + 70.8 m-k-g	133.9 in 3.40 m	17407 in-lb 200.6 m-k-g
2 x D130-701-043 (LH and RH installation)	235 lb 106.8 kg	0.0 in 0.00 m	0.0 in-lb 0.00 m-k-g	133.9 in 3.40 m	31467 in-lb 363.1 m-k-g
D130-701-013 (Fixed provisions)	25 lb 11.4 kg	0.0 in 0.00 m	0.0 in-lb 0.00 m-k-g	133.9 in 3.40 m	3348 in-lb 38.8 m-k-g

## 5. PARTS LIST

Qty -041	Qty -043	Qty -011	Qty -013	Part Number	Description
X				D130-701-041	HELI-UTILITY-BASKET
	X			D130-701-043	HELI-UTILITY BASKET
		X		D130-701-011	CONVERSION KIT
			X	D130-701-013	FIXED PROVISIONS KIT
2	2			*D2022-101	SPACER
1	1			*D2258-220	LABEL
1	1			*D2332-041	PROP ASSEMBLY
1	1			*D2512	BASKET LID ASSEMBLY
1	1			*D2530	HANDLE ASSEMBLY
2	2			*D2535	SPRING
2	2			*D2537	BUSHING
2	2			*D2931	BUMPER
1	1			*D3172-041	BASKET BASE ASSEMBLY
2				D3173-041	BEAM ASSEMBLY
1				D3177-041	BRACKET ASSEMBLY
1				D3177-043	BRACKET ASSEMBLY
1	1			D3180-041	STRUT ASSEMBLY
1	1			D3181-1	BUSHING
	1	1	1	D4037-1	AFT CHANNEL
	1	1	1	D4037-3	FWD CHANNEL
	1	1	1	D4038-041	ANGLE ASSEMBLY, FWD, LH
	1	1	1	D4038-042	ANGLE ASSEMBLY, FWD, RH
	1	1	1	D4038-043	ANGLE ASSEMBLY, AFT, LH
	1	1	1	D4038-044	ANGLE ASSEMBLY, AFT, RH
	1	1		D4039-041	FWD BRACKET ASSEMBLY
	1	1		D4039-043	AFT BRACKET ASSEMBLY
	4	4	4	D4040-1	RADIUS BLOCK
	1	1		*D4090-1	PLACARD (ON BASKET LID)
	1	1		*D4090-3	PLACARD (ON BASKET LID)

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Revision: D

Date: 10.09.15

Qty -041	Qty -043	Qty -011	Qty -013	Part Number	Description
	1	1	1	D4090-5	PLACARD
2	2			*AN3-16A	BOLT
2	2			AN4-12A	BOLT
1	1			*AN4-22A	BOLT
1	1			*AN4-24A	BOLT
3 (2)	3 (2)			+AN4-7A	BOLT
4	16	16	16	AN5-10A	BOLT
4	4			*AN5-17A	BOLT
2				AN5-23A	BOLT
4	4			*AN970-4	WASHER
	8	8	8	MS20002C5	WASHER
	12	12		MS20002C6	WASHER
2	2			*MS20600AD4W3	RIVET
2	2			*MS21042L3	NUT (OR MS21042-3)
7 (4)	7 (4)			+MS21042L4	NUT (OR MS21042-4)
10 (4)	28 (4)	24	24	+MS21042L5	NUT (OR MS21042-5)
	12	12		MS21042L6	NUT (OR MS21042-6)
	4	4	4	MS21250-05032	BOLT
	4	4	4	MS21250-05038	BOLT
	12	12		MS21250-06018	BOLT
2	2			*NAS1149DN832J	WASHER (AN960JD8)
2	2			*NAS1149D0416J	WASHER (AN960JD416L)
7 (2)	7 (2)			+NAS1149D0463J	WASHER (AN960JD416)
16 (4)	44 (4)	40	40	+NAS1149D0563J	WASHER (AN960JD516)
	12	12		NAS1149D0663J	WASHER (AN960JD616)

\* Pre-assembled prior to shipping

+ Quantity in ( ) preassembled prior to shipping